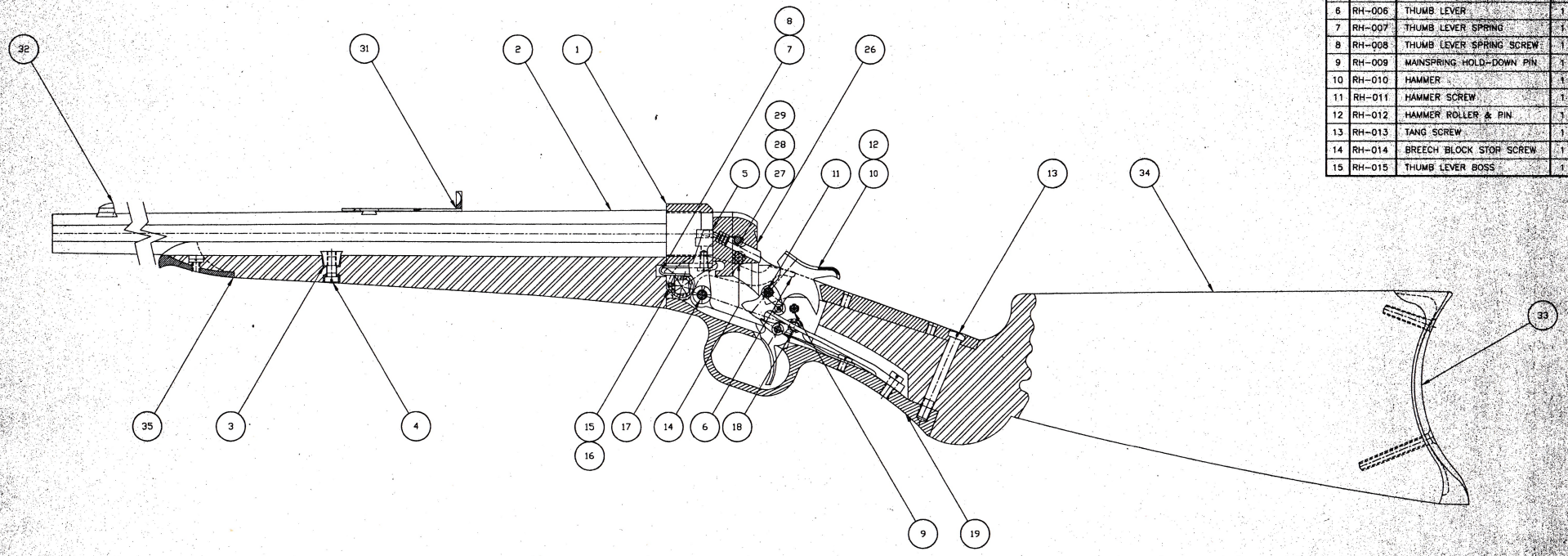

MK	STOCK NO	DESCRIPTION	QTY
1	RH-001	RECEIVER	1
2	RH-002	BARREL	1
3	RH-003	FOREARM BLOCK	1
4	RH-004	FOREARM SCREW	1
5	RH-005	EXTRACTOR	1
6	RH-006	THUMB LEVER	1
7	RH-007	THUMB LEVER SPRING	1
8	RH-008	THUMB LEVER SPRING SCREW	1
9	RH-009	MAINSPRING HOLD-DOWN PIN	1
10	RH-010	HAMMER	1
11	RH-011	HAMMER SCREW	1
12	RH-012	HAMMER ROLLER & PIN	1
13	RH-013	TANG SCREW	1
14	RH-014	BREECH BLOCK STOP SCREW	1
15	RH-015	THUMB LEVER BOSS	1

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

16	RH-016	BOSS SET SCREW	1
17	RH-017	FRONT GUARD PLATE SCREW	2
18	RH-018	REAR GUARD PLATE SCREW	2
19	(B)	GUARD PLATE GROUP	1
26	RH-026	BREECHBLOCK	1
27	RH-027	FIRING PIN	1
28	RH-028	FIRING PIN SCREW	1
29	RH-029	FIRING PIN SPRING	1
31	RH-031	REAR BARREL SIGHT	1
32	RH-032	FRONT SIGHT	1
33	RH-033	BUTT PLATE	1
34	RH-034	BUTT STOCK, PG	1
35	RH-035	FOREARM	1

MK	STOCK NO	DESCRIPTION	QTY

Tools International, Inc.
P.O. BOX 903, RT #8, BOX 322, GILMER, TX 75644

SCALE: 1=1 | DRAWN BY: J.L. INC
DATE: 9-19-98 | SHT 1 OF 1 SHEETS

ASSEMBLY-PLAIN TRIGGER

REMINGTON HEPBURN | DRAWING NUMBER RH-1

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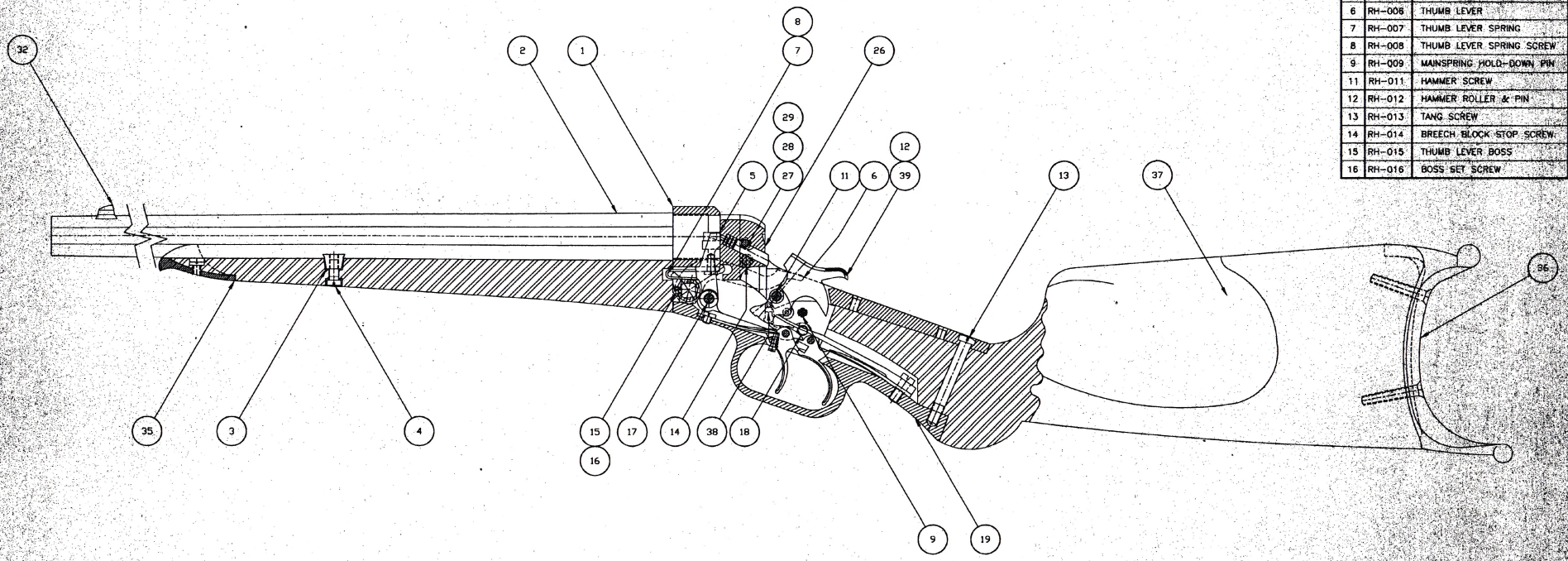

MK	STOCK NO	DESCRIPTION	QTY.
1	RH-001	RECEIVER	1
2	RH-002	BARREL	1
3	RH-003	FOREARM BLOCK	1
4	RH-004	FOREARM SCREW	1
5	RH-005	EXTRACTOR	1
6	RH-006	THUMB LEVER	1
7	RH-007	THUMB LEVER SPRING	1
8	RH-008	THUMB LEVER SPRING SCREW	1
9	RH-009	MAINSPRING HOLD-DOWN PIN	1
11	RH-011	HAMMER SCREW	1
12	RH-012	HAMMER ROLLER & PIN	1
13	RH-013	TANG SCREW	1
14	RH-014	BREECH BLOCK STOP SCREW	1
15	RH-015	THUMB LEVER BOSS	1
16	RH-016	BOSS SET SCREW	1

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

17	RH-017	FRONT GUARD PLATE SCREW	2
18	RH-018	REAR GUARD PLATE SCREW	2
19	(F)	DOUBLE-SET TRIGGER GROUP	1
26	RH-026	BREECHBLOCK	1
27	RH-027	FIRING PIN	1
28	RH-028	FIRING PIN SCREW	1
29	RH-029	FIRING PIN SPRING	1
32	RH-032	FRONT SIGHT	1
35	RH-035	FOREARM	1
36	RH-036	BUTT PLATE, SCHUETZEN	1
37	RH-037	BUTT STOCK, SCHUETZEN	1
38	RH-038	HAMMER FLY	1
39	RH-039	HAMMER-DOUBLE SET TRIGGER	1

MK	STOCK NO	DESCRIPTION	QTY

Tools International, Inc.
P.O. BOX 903, RT.#8, BOX 328, GILMER, TX 75644

SCALE: 1=1 | DRAWN BY: JAY DE
DATE: 9-23-96 | C.A.D.D. FILE:

ASSEMBLY-DOUBLE SET TRIGGER
REMINGTON HEPBURN | REVISED SHEET 2 OF 2

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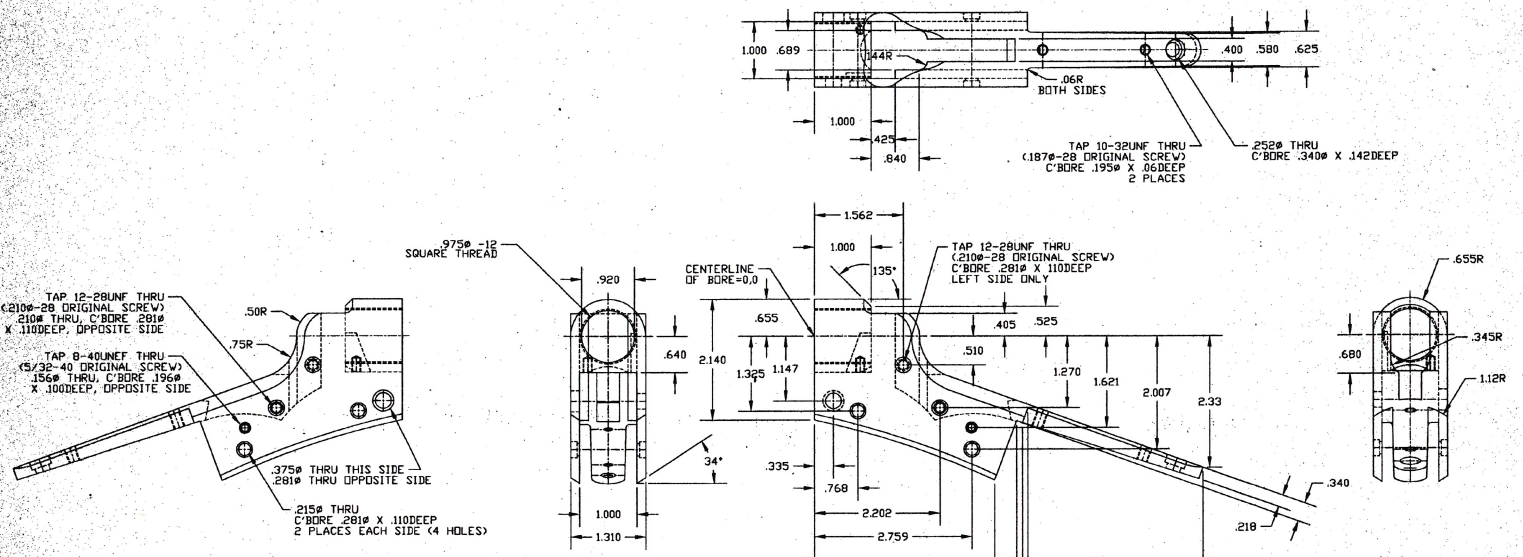

SECTION LOOKING RIGHT

1 RECEIVER
SCALE: 1=1

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 8150) ARE 8620

PK	STOCK NO.	DESCRIPTION	QTY.
1	RH-001	RECEIVER	1

SCALE: 1=1
DATE: 6-2-00

RECEIVER

REMINGTON HEPBURN

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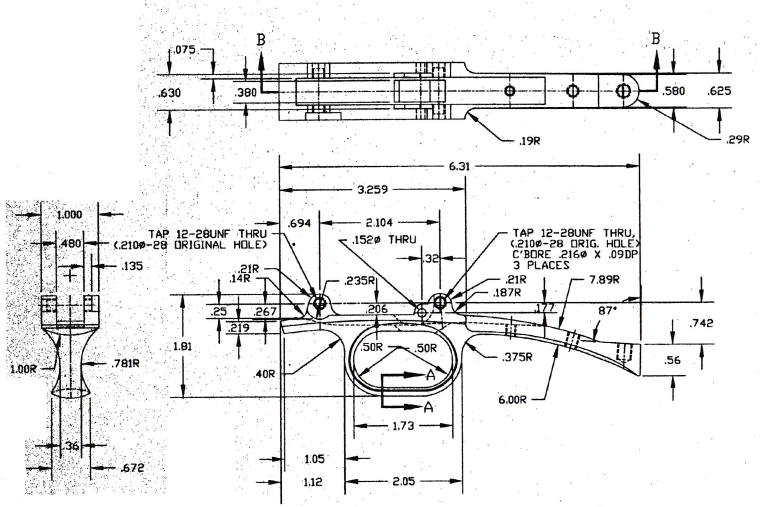
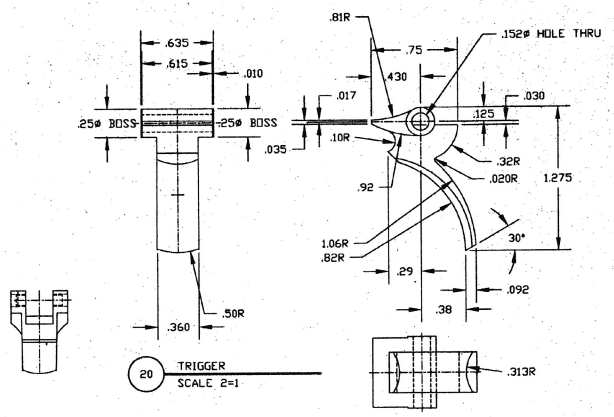
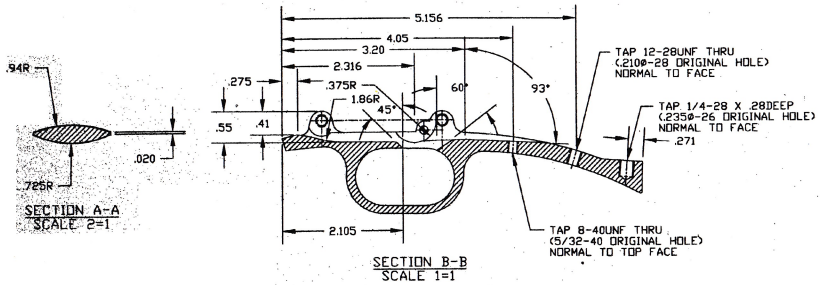
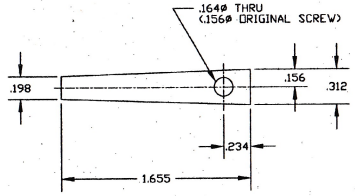
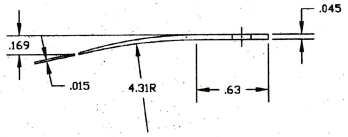


20 TRIGGER
SCALE 2=1

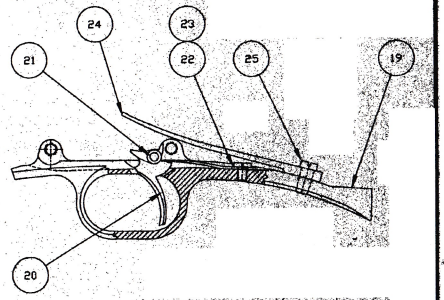




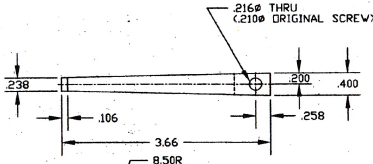


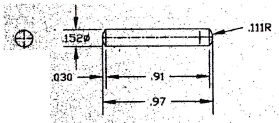


22 TRIGGER SPRING
SCALE 2=1

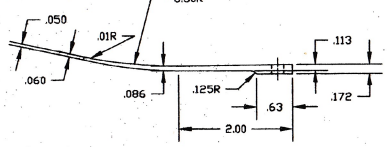


19 TRIGGER GUARD
SCALE 1=1

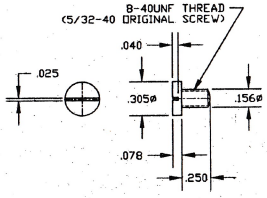




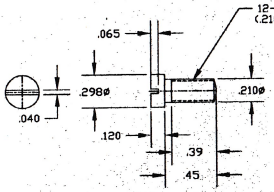
21 TRIGGER PIN
SCALE 2=1



24 MAINSPRING
SCALE 1=1



23 TRIGGER SPRING SCREW
SCALE 2=1



25 MAINSPRING SCREW
SCALE 2=1

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

19	RH-019	TRIGGER GUARD	1
20	RH-020	TRIGGER	1
21	RH-021	TRIGGER PIN	1
22	RH-022	TRIGGER SPRING	1
23	RH-023	TRIGGER SPRING SCREW	1
24	RH-024	MAINSPRING	1
25	RH-025	MAINSPRING SCREW	1
NO.	STOCK NO.	DESCRIPTION	QTY.

SCALE: 1 of 1, 2=1
DATE: 9-24-95
DRAWN BY:
GURAD PLATE GROUP
REMINGTON HEPBURN
DRAWING NUMBER: RH-A

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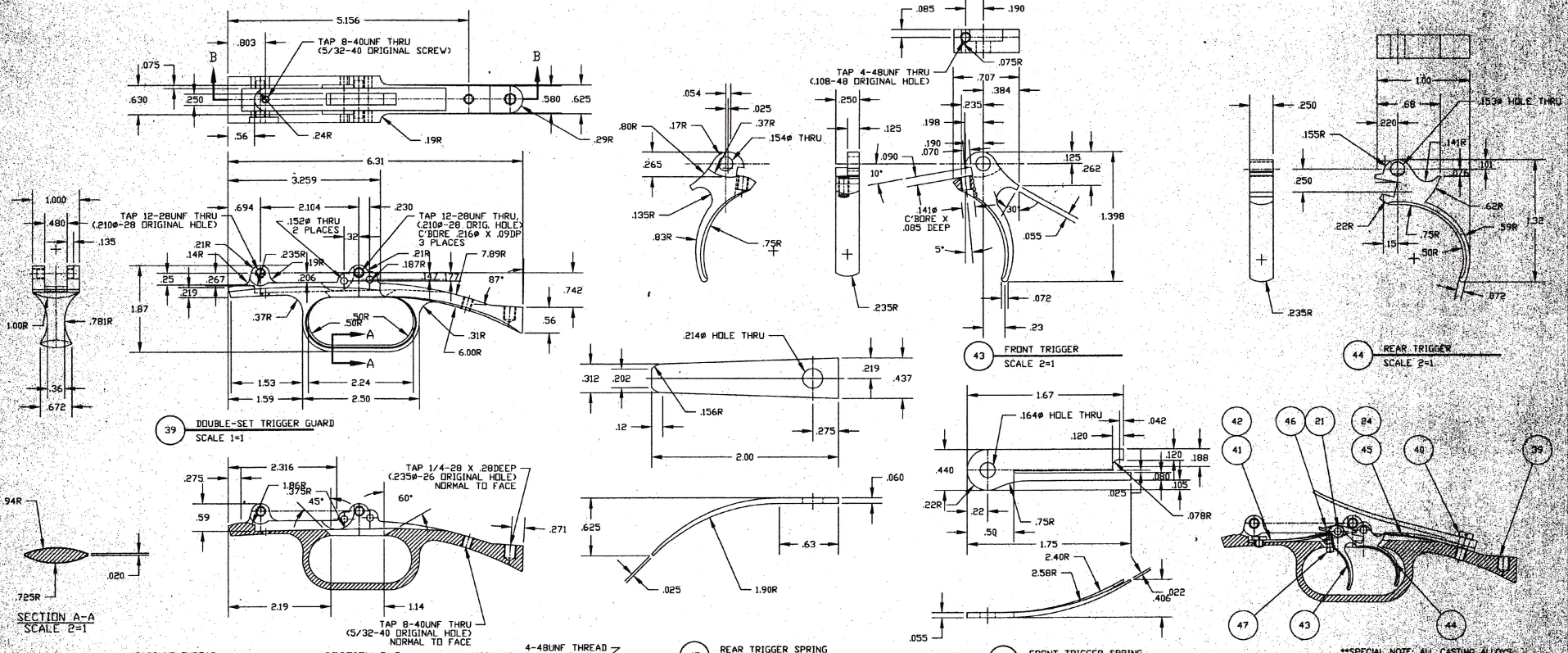

ITEM	STOCK NO.	DESCRIPTION	QTY.
21	RH-021	TRIGGER PIN	2
24	RH-024	MAINSPRING	1
39	RH-039	DOUBLE-SET TRIGGERGUARD	1
40	RH-040	MAINSPRING SCREW-DOUBLE SET	1
41	RH-041	FRONT TRIGGER SPRING	1
42	RH-042	FRONT TRIGGER SPRING SCREW	1
43	RH-043	FRONT TRIGGER	1
44	RH-044	REAR TRIGGER	1
45	RH-045	REAR TRIGGER SPRING	1
46	RH-046	DOUBLE-SET SEAR	1
47	RH-047	TRIGGER ADJUSTMENT SCREW	1

Tools International, Inc.
P.O. BOX 903, RT. 88, BOX 222, SILVER, TX. 79549
SCALE: 1=1, 2=1 | DRAWN BY: RAY WOOD
DATE: 8-20-96 | CHECKED BY:
DOUBLE-SET TRIGGER GROUP
REMINGTON HEPBURN | DRAWING NUMBER:

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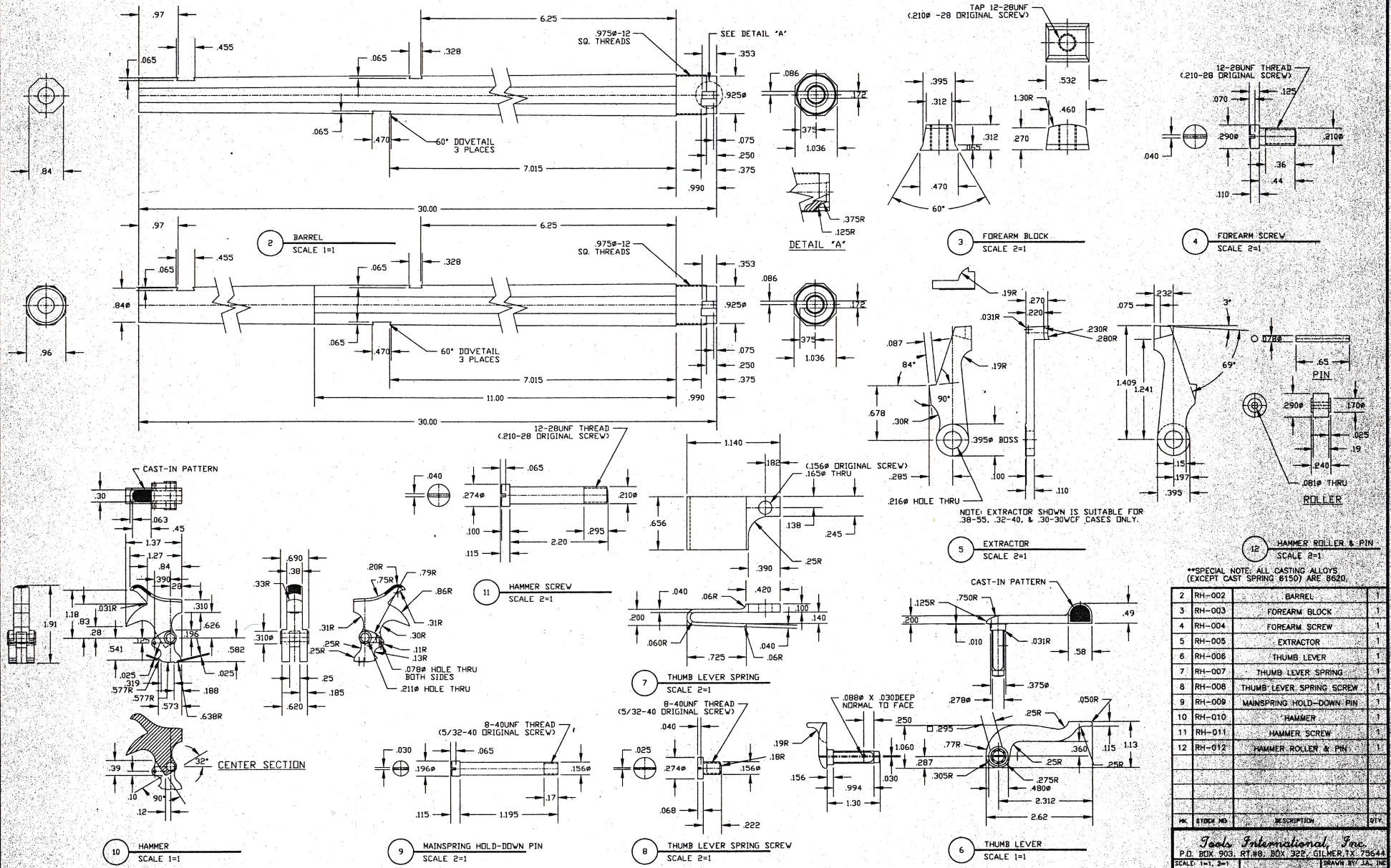
2 BARREL SCALE 1=1
DETAIL "A"
3 FOREARM BLOCK SCALE 2=1
4 FOREARM SCREW SCALE 2=1
5 EXTRACTOR SCALE 2=1
12 HAMMER ROLLER & PIN SCALE 2=1
11 HAMMER SCREW SCALE 2=1
7 THUMB LEVER SPRING SCALE 2=1
10 HAMMER SCALE 1=1
9 MAINSPRING HOLD-DOWN PIN SCALE 2=1
8 THUMB LEVER SPRING SCREW SCALE 2=1
6 THUMB LEVER SCALE 1=1
CENTER SECTION
CAST-IN PATTERN
12-28UNF THREAD (.210-28 ORIGINAL SCREW)
8-40UNF THREAD (5/32-40 ORIGINAL SCREW)
.975ø-12 SQ. THREADS
SEE DETAIL "A"
60° DOVETAIL 3 PLACES
TAP 12-28UNF (.210ø -28 ORIGINAL SCREW)
.395ø BOSS
.216ø HOLE THRU
(.156ø ORIGINAL SCREW) .165ø THRU
.078ø HOLE THRU BOTH SIDES
.211ø HOLE THRU
.088ø X .030DEEP NORMAL TO FACE
PIN
ROLLER
.081ø THRU
NOTE: EXTRACTOR SHOWN IS SUITABLE FOR .38-55, .32-40, & .30-30WCF CASES ONLY.

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

2	RH-002	BARREL	1
3	RH-003	FOREARM BLOCK	1
4	RH-004	FOREARM SCREW	1
5	RH-005	EXTRACTOR	1
6	RH-006	THUMB LEVER	1
7	RH-007	THUMB LEVER SPRING	1
8	RH-008	THUMB LEVER SPRING SCREW	1
9	RH-009	MAINSPRING HOLD-DOWN PIN	1
10	RH-010	HAMMER	1
11	RH-011	HAMMER SCREW	1
12	RH-012	HAMMER ROLLER & PIN	1
MK	STOCK NO.	DESCRIPTION	QTY.

Tools International, Inc.
P.O. BOX 903, RT.#8, BOX 322, GILMER, TX 75644

SCALE: 1=1, 2=1 | DRAWN BY: JA, INC
DATE: 9-26-98 | 5 OF 5 PAGES

RECEIVER GROUP

REMINGTON HEPBURN | DRAWING NUMBER RH-0

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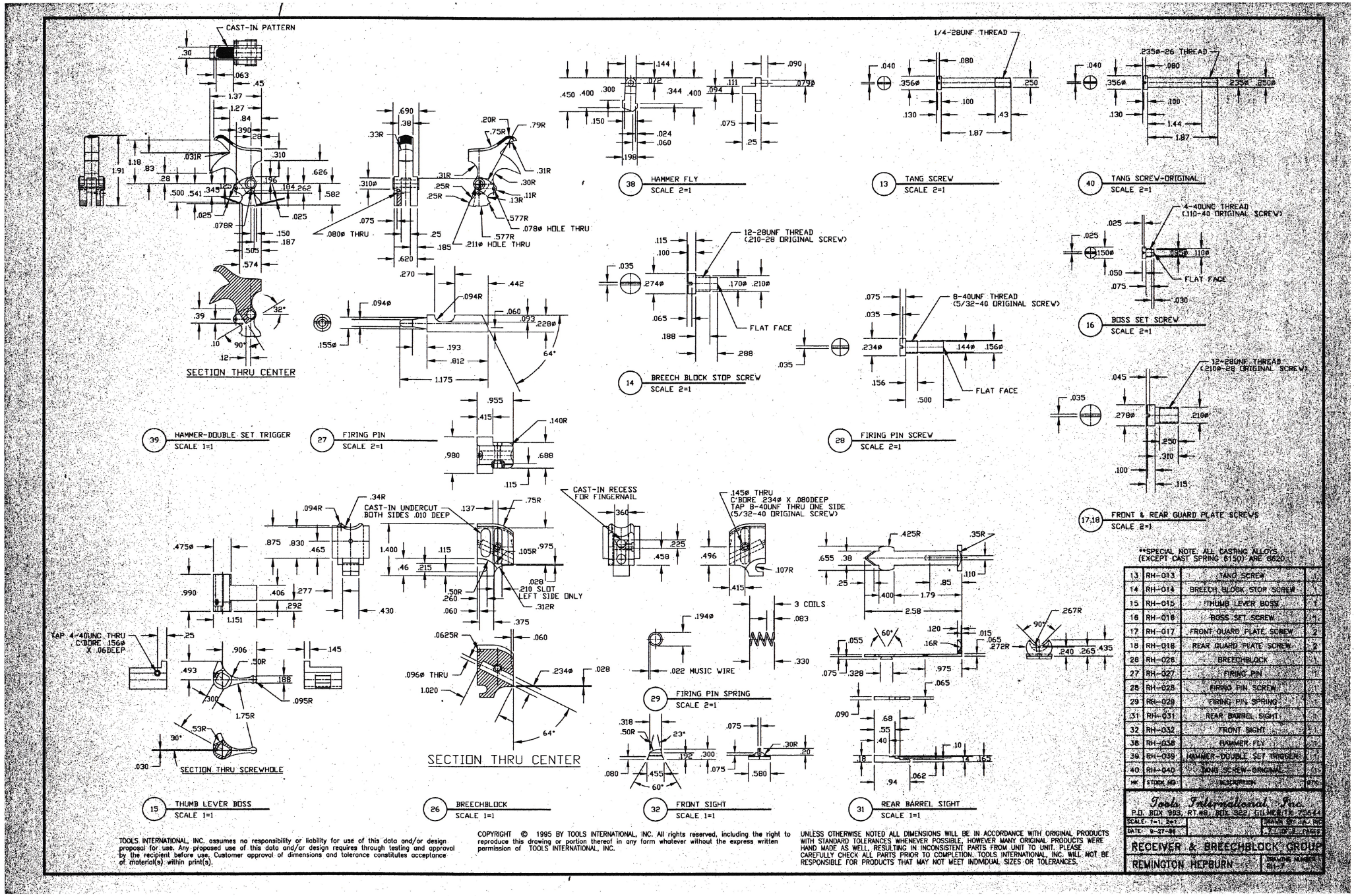

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 4620

13	RH-013	TANG SCREW	1
14	RH-014	BREECH BLOCK STOP SCREW	1
15	RH-015	THUMB LEVER BOSS	1
16	RH-016	BOSS SET SCREW	1
17	RH-017	FRONT GUARD PLATE SCREW	2
18	RH-018	REAR GUARD PLATE SCREW	2
26	RH-026	BREECHBLOCK	1
27	RH-027	FIRING PIN	1
28	RH-028	FIRING PIN SCREW	1
29	RH-029	FIRING PIN SPRING	1
31	RH-031	REAR BARREL SIGHT	1
32	RH-032	FRONT SIGHT	1
38	RH-038	HAMMER FLY	1
39	RH-039	HAMMER-DOUBLE SET TRIGGER	1
40	RH-040	TANG SCREW-ORIGINAL	1
MK	STOCK NO.	DESCRIPTION	QTY.

Tools International, Inc.
P.O. BOX 903, RT.#8, BOX 322, LILLINGTON 27546

SCALE: 1=1, 2=1 | DRAWN BY: JAY HIX
DATE: 9-27-94 | SHEET 1 OF 1 SHEETS

RECEIVER & BREECHBLOCK GROUP

REMINGTON HEPBURN | DRAWING NUMBER RH-7

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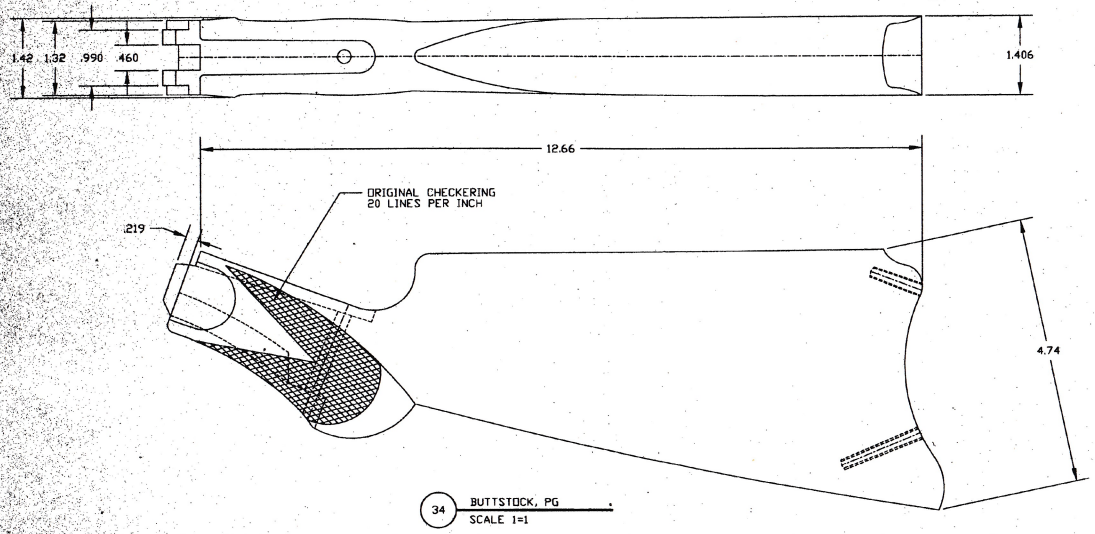
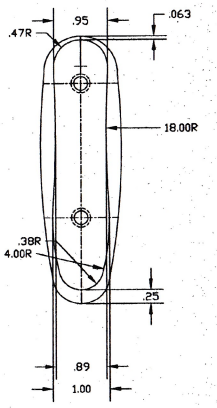
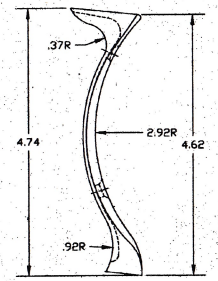
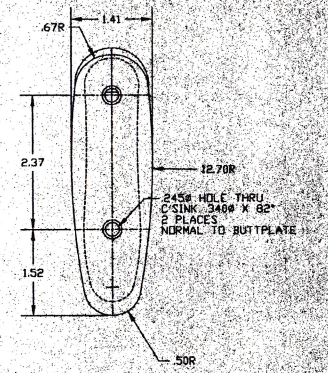


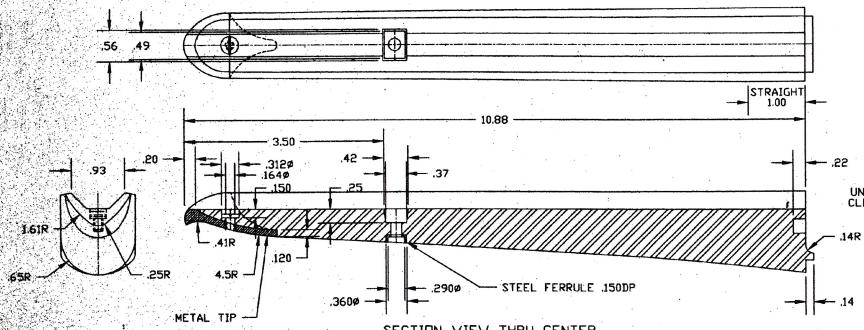
34 BUTTSTOCK, PG
SCALE 1=1



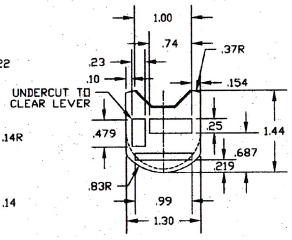


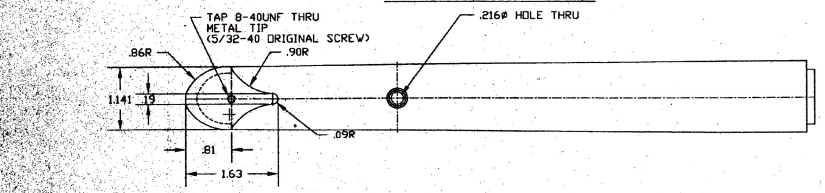
33 BUTTPLATE
SCALE 1=1





SECTION VIEW THRU CENTER





35 FOREARM
SCALE 1=1

NOTE 1: WOOD DIMS SHOWN ARE FINISHED SIZES AND DO NOT REFLECT SIZE OF STOCK AS RECIEVED FROM THE MANUFACTUER. THIS DRAWING ASSUMES THE USE OF A NO. 3 OCTAGON BARREL.

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO	DESCRIPTION	QTY
33	RH-033	BUTTPLATE	1
34	RH-034	BUTTSTOCK, PG	1
35	RH-035	FOREARM	1

Tools International, Inc.
P.O. BOX 983, RT #8, BOX 322, OTHELLO, WA 99344
SCALE: 1=1 | DRAWN BY: LEE INC
DATE: 9-27-96 | SHEET 1 OF 1 SHEETS
STOCK GROUP-HUNTING RIFLE
REMINGTON HEPBURN | DRAWING NUMBER RH-S

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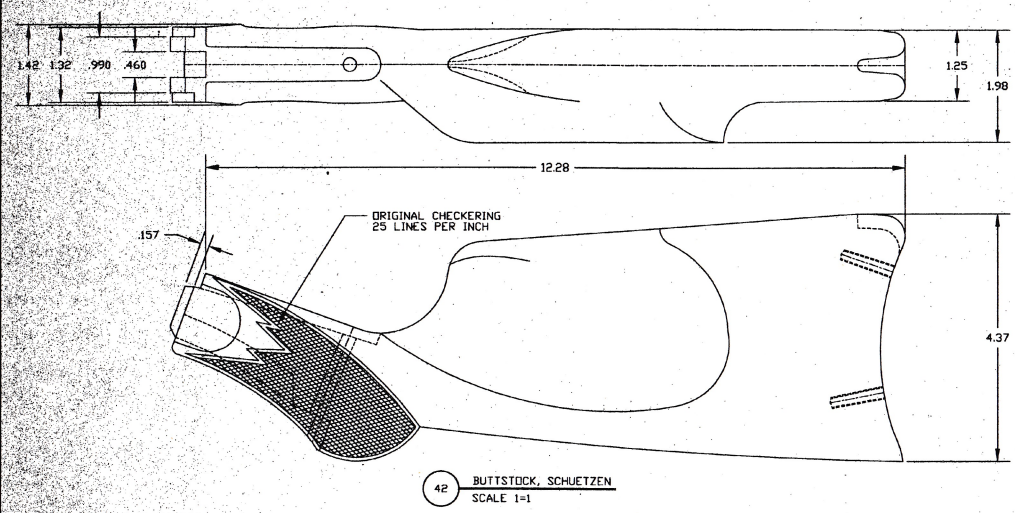
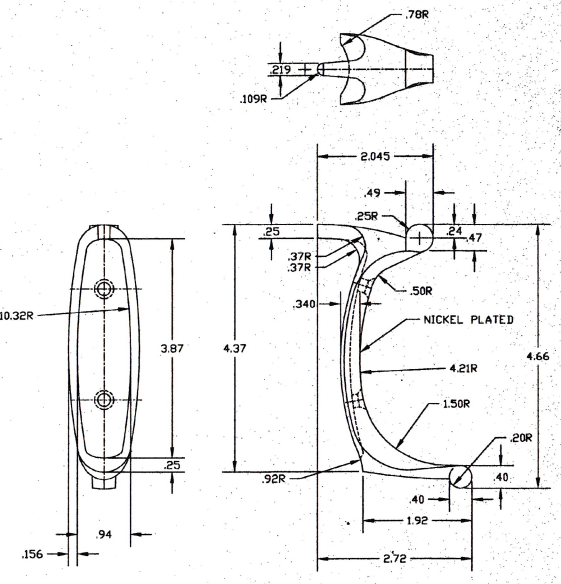
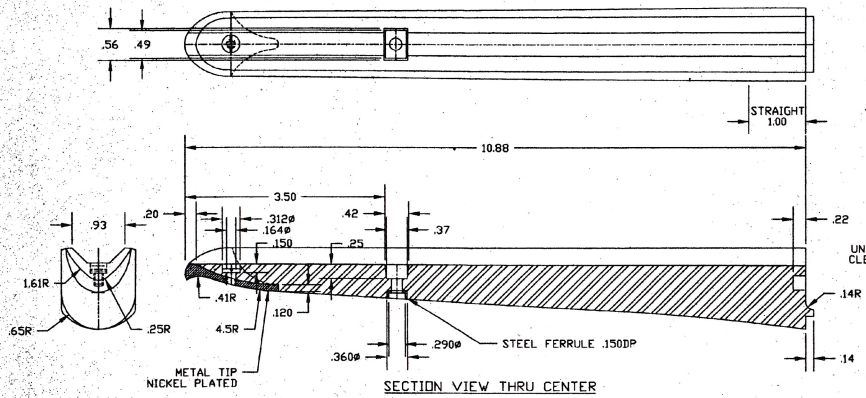


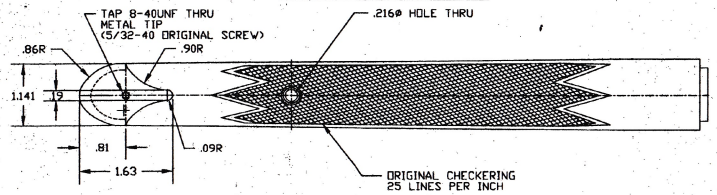
42 BUTTSTOCK, SCHUETZEN
SCALE 1=1



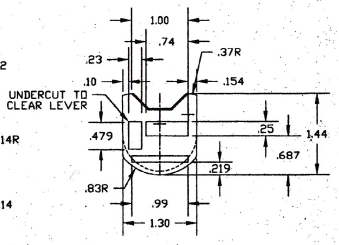
41 BUTTPLATE, SCHUETZEN
SCALE 1=1



SECTION VIEW THRU CENTER



43 FOREARM, SCHUETZEN
SCALE 1=1



NOTE 1: WOOD DIMS SHOWN ARE FINISHED SIZES AND DO NOT REFLECT SIZE OF STOCK AS RECIEVED FROM THE MANUFACTUER. THIS DRAWING ASSUMES THE USE OF A NO. 3 OCTAGON BARREL.

**SPECIAL NOTE: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

ITEM	STOCK NO	DESCRIPTION	QTY
41	RH-041	BUTTPLATE, SCHUETZEN	1
42	RH-042	BUTTSTOCK, SCHUETZEN	1
43	RH-043	FOREARM, SCHUETZEN	1

Tools International, Inc.
P.O. BOX 303, RT.88, BOX 322, GILMER, W. 75644

SCALE 1=1 | DRAWING NO. RH-043
DATE: 9-27-96 | SHEET 3 OF 3 SHEETS

STOCK GROUP-SCHUETZEN

REMINGTON HEPBURN | MATERIAL: WALNUT

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